

Work Order ID 140710

Thursday, January 14, 2016 12:32:23 PM

140710

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Item ID: D4020-5 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Mesh (350 Basket Long, Lid)
 Start Date: 1/14/2016 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 1/14/2016 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: JAN 14 2016 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4020	A

100 0.00
100 FLOW WATER JET
 Shear Memo 0.02
 Shear 1-Cut as per Dwg D4020
 (Cut out for label will be cut when install on lid (D3914-041))

2x **DAS 43** 9-89 **JAN 14 2016**

110 0.00
110 QC6- Inspect dimensions to drawing
 QC Memo 0.00
 Quality Control

2 **DAS 24 9-89** **DAS 43** 9-89 **JAN 14 2016**

120 0.00
120 Identify as per dwg & Stock Location: WNA 04
 Packaging Memo 0.00
 Packaging LOCATION: WA004

2x **DAS 43** 9-89 **JAN 14 2016**

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130 QC	Memo	0.00							
Quality Control									

MCJ JAN 14 2016

SH 20160114

Picklist Print

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Parent Item: D4020-5

D4020-5

Parent Item Name: Mesh (350 Basket Long, Lid)

Start Date: 1/14/2016

Required Date: 1/14/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC
per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased		No		100	sf	593.9000	14.386	30.28632			

✓ ***M304FX0 75-16F***

Expanded Metal Flat SS

****4133868 → 33Δg JAN 14 2016**

Location

Loc Qty

Loc Code

WA004

593.9

M133198

0.4

M133466

10.5

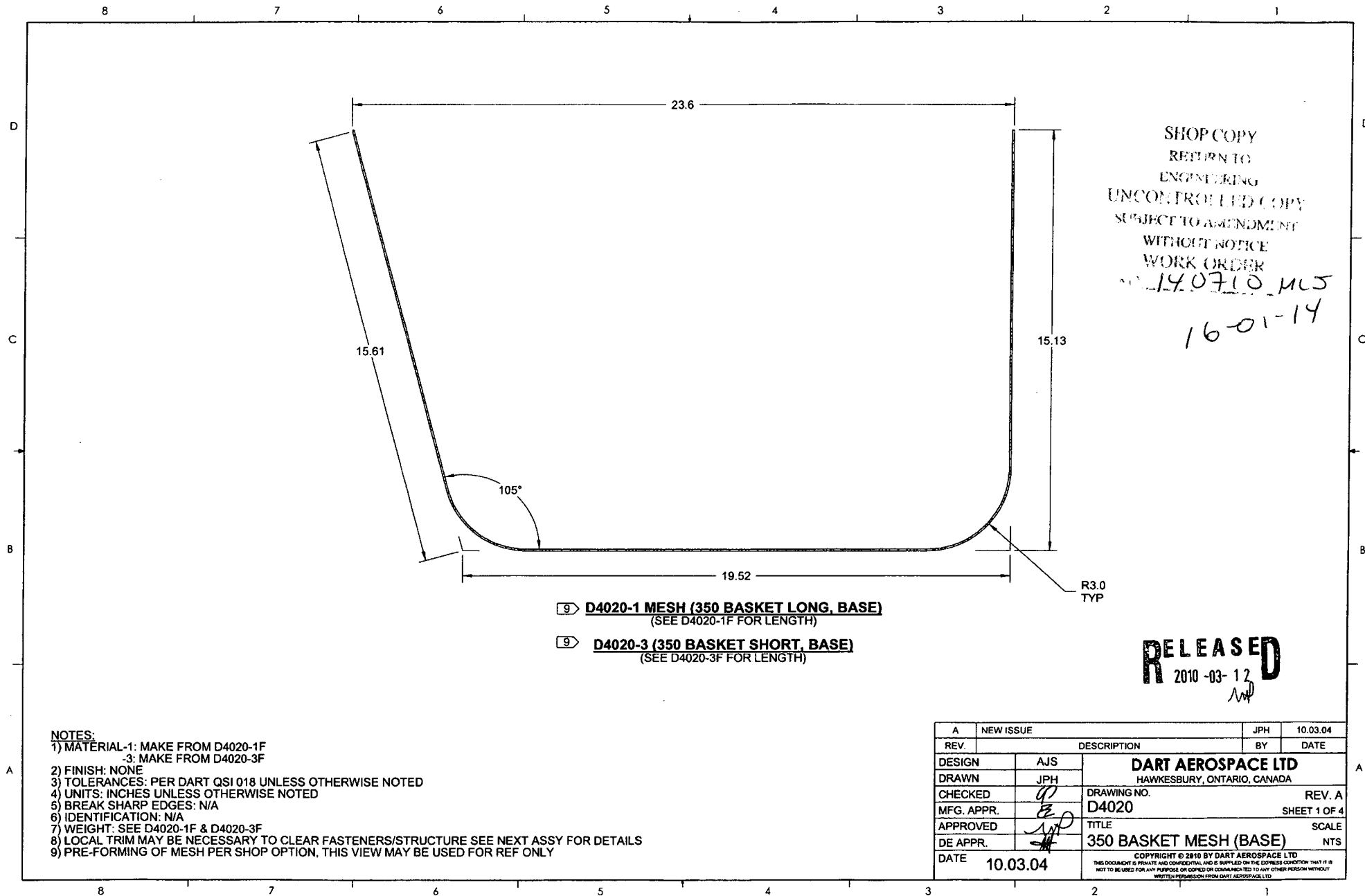
M133763

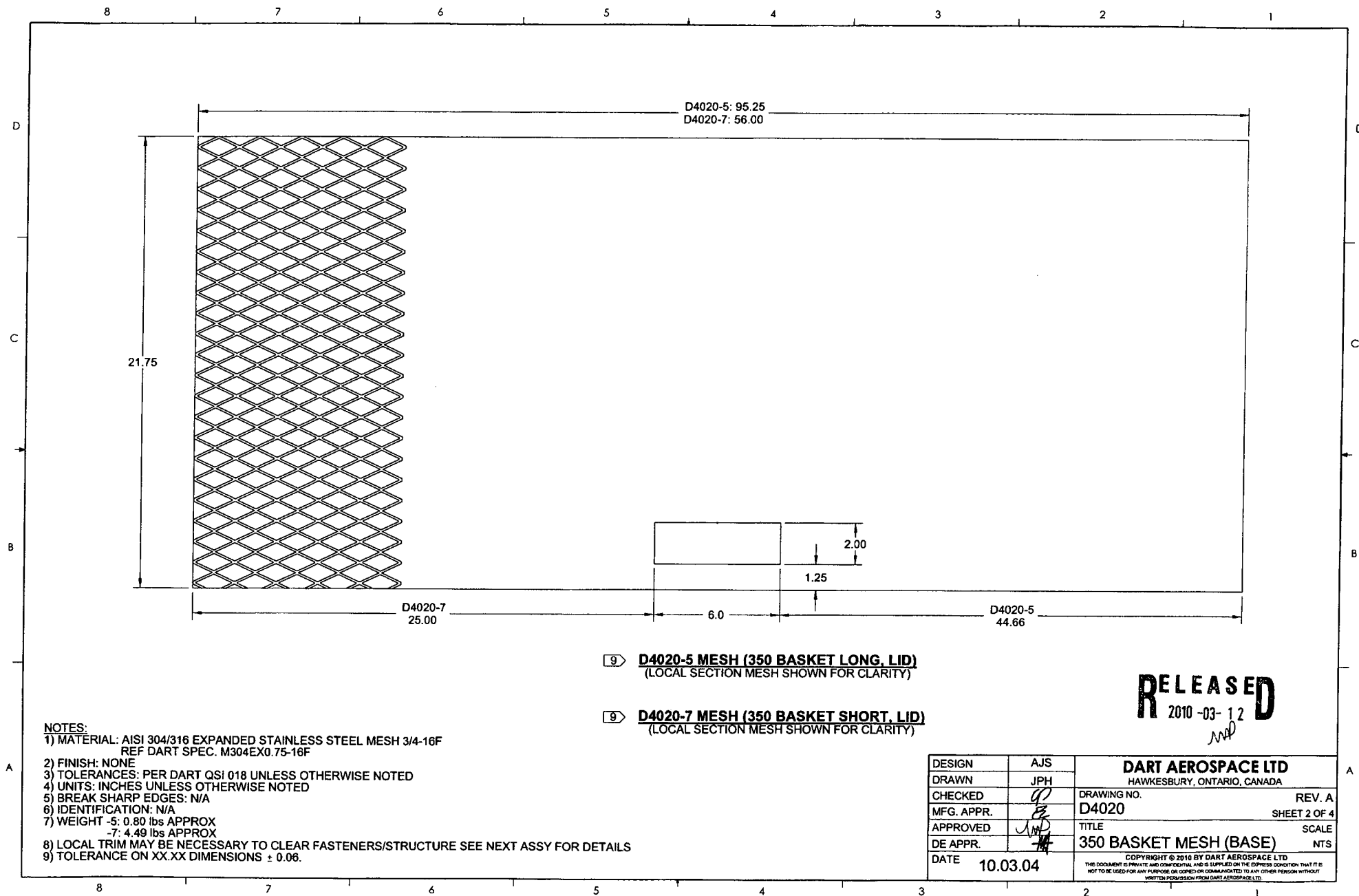
12

M133868

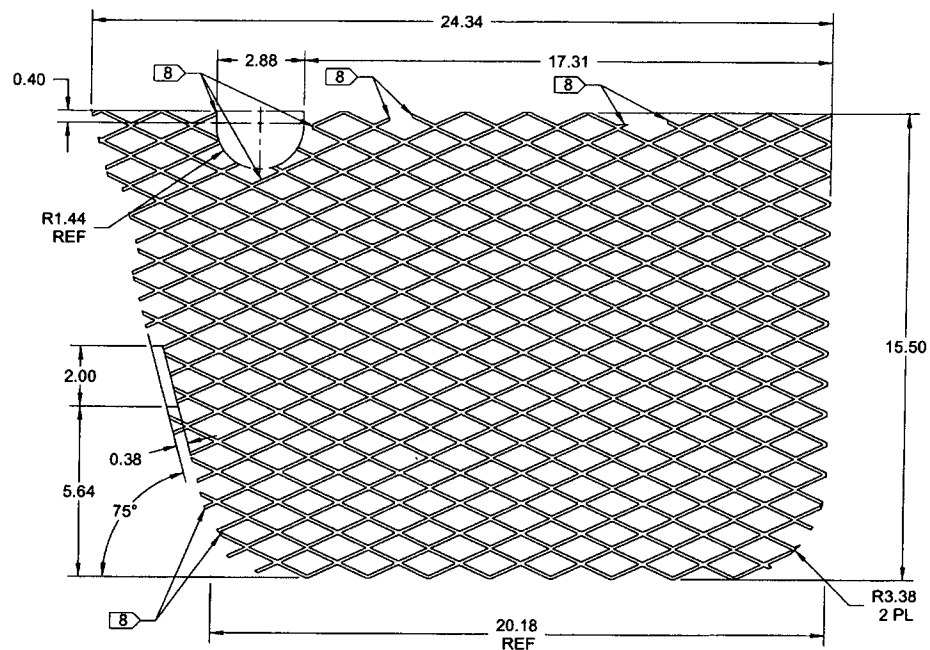
571

DAS
43
9-89





RELEASED
 2010-03-12
[Signature]



9 D4020-11 END MESH, BASKET

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.22 lbs
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06 .

RELEASED
2010-03-12
JMD

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. A
MFG. APPR.	JP	D4020	SHEET 3 OF 4
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	350 BASKET MESH (BASE)	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

